

Material - JIS SCPH 11

Standard Specification for Low Alloy Steel

Group - Ferrous Mild Steel Alloys

Sub Group - JIS SCPH 11 Low Alloy Steel

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 max.		
Silicon	Si %	0.600 max.	Normalising or Annealing or Hardening + Tempering	
Manganese	Mn %	0.500 - 0.800		
Phosphorus	Р%	0.040 max.		
Sulphur	S %	0.040 max.		
Molybdenum	Mo %	0.450 - 0.650		
Chromium	Cr %	0.300 max.		
Nickel	Ni %	0.500 max.		
Tungsten	W %	0.100 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	450 min.
-	-	-	Yield Strength in Mpa	245 min.
-	-	-	Elongation in %	22 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardn <mark>ess in BH</mark> N	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
SA217 WC1	ASME	USA	Casting	
G20 Mo 5	EN	European Union	Casting	
J12524	UNS	USA	Casting	
A352 LC1	ASTM	USA	Casting	
G 20 MO5	DIN	Germany	Casting	
G 20 MO5	UNI	Italy	Casting	
A217 Grade WC1	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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